

Abstract

[0022] A housing for a vehicle component and a method for making the same. The housing comprises a housing body having an interior surface and an exterior surface. The outer wall of the housing is formed with a plurality of longitudinal splines and a plurality of longitudinal troughs located between confronting splines. A spiral groove is cut into the interior surface of the outer wall so as to remove material sufficient to engage at least one of the troughs thereby forming a plurality of apertures having a closed periphery and extending longitudinally along the outer wall.